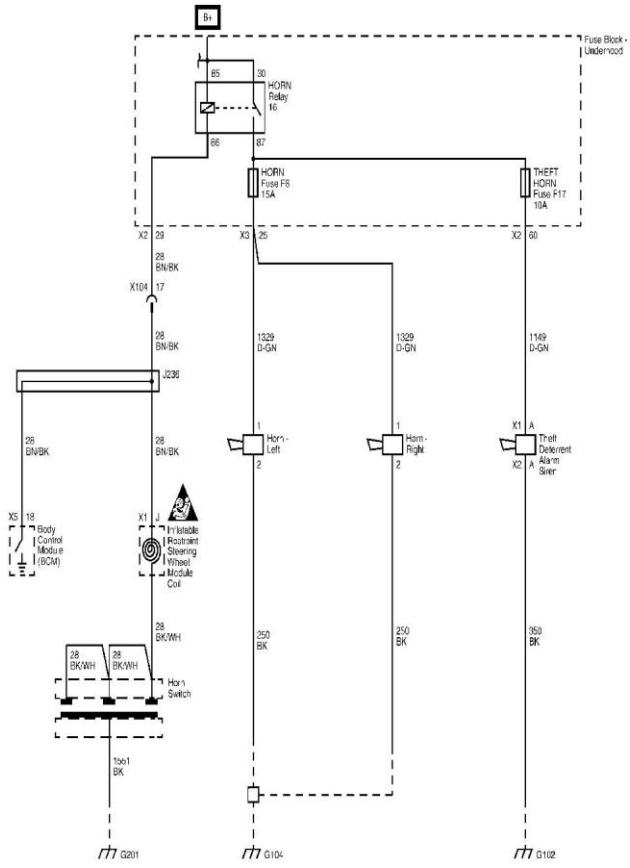
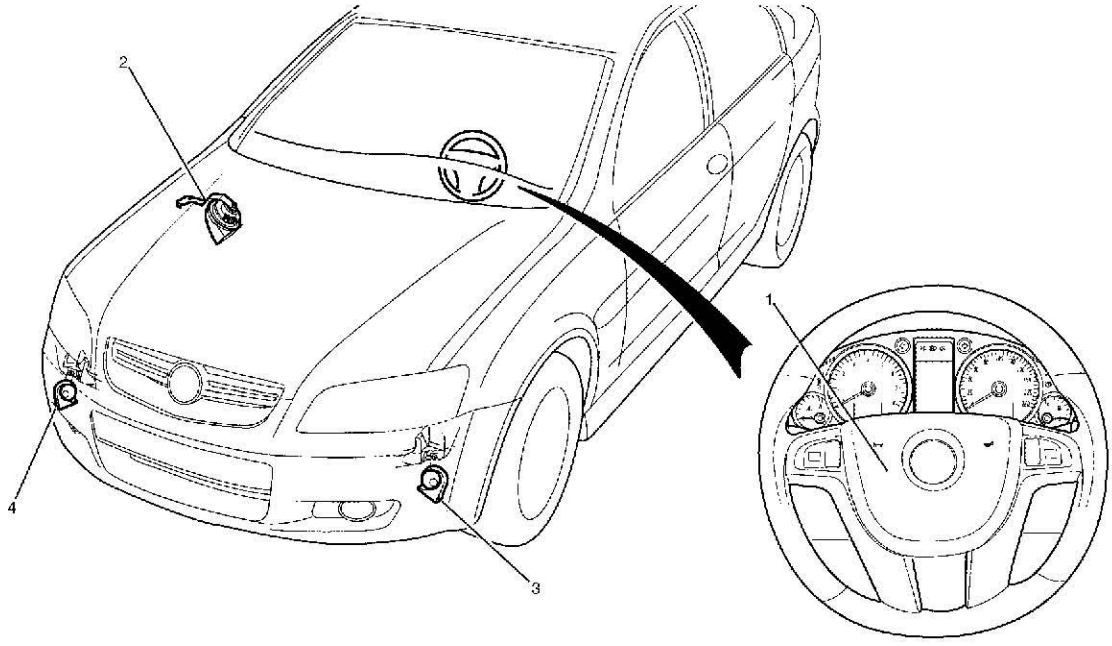
Fastener Tightening Specifications

Application	Specification	
	Metric	English
Horn Assembly To Front End Module Retaining Bolt	4.5 N-m	39 lb in

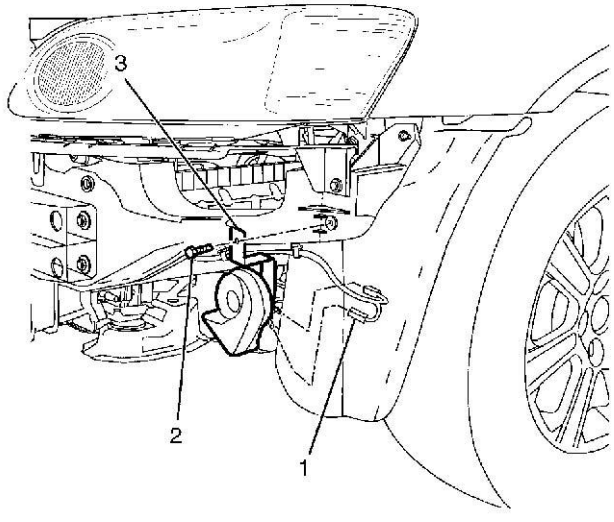

B+
Fuse Block - Underhood
85
30
HORN Relay 16
86
87
HORN Fuse F8 15A
THEFT HORN Fuse F17 10A
X2 29
X3 25
X2 60
28 BN/BK
X104 17
28 BN/BK
1329 D-GN
1329 D-GN
1149 D-GN
J236
28 BN/BK
28 BN/BK
1 Horn - Left 2
1 Horn - Right 2
X1 A Theft Deterrent Alarm Siren X2 A
X5 18 Body Control Module (BCM)
X1 J Yr Intelligible Restraint Steering Wheel Module Coil
28 BK/WH
250 BK
250 BK
350 BK
28 BK/WH
28 BK/WH
Horn Switch
15b1 BK
G201
G104
G102



Horn Component Views

Horn System

(1) Horn Switch
(2) Theft Deterrent Alarm Siren
(3) Horn - Left
(4) Horn - Right



Horn Replacement

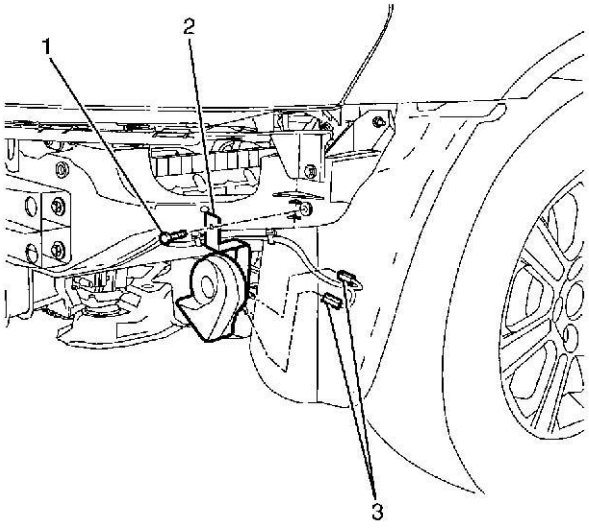
Removal Procedure

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the front facia assembly. Refer to Front Bumper Fascia Replacement.
3. Disconnect the horn electrical connector from the horn unit (1)
4. Remove the horn assembly to front end module retaining bolt (2).
5. Pull the horn assembly (3) outward to remove it from the vehicle.

Installation Procedure

1. Align horn in correct position on vehicle.

Notice: Refer to Fastener Notice in the Preface section.



2. Install the horn assembly to front end module retaining bolt (1).

Tighten

Tighten the bolt to 4.5 N-m (39 lb in).

1. Connect the horn electrical connectors (3) to the horn assembly.
2. Install the front facia assembly. Refer to Front Bumper Fascia Replacement.
3. Lower the vehicle.